STONER SR-25 ENHANCED COMBAT CARBINE
SEMI-AUTOMATIC SNIPER SYSTEM (SASS)
Caution / Warning

- Always wear eye protective gear.
- You may be punished if you are shooting for practical jokes.
- Never shoot the gun at places where people and cars pass cross.
- Never aim or shoot a person or animal as a target.
- Never look into the gun muzzle.
- Always direct the muzzle towards a safe direction.
- Avoid pulling the trigger carelessly.
- Please put away from your fingers from the trigger, except when you are ready to shoot a target.
- Always put the gun in a case or bag when you are carrying it.
- Keep out of reach of children.

Specification

- Over all: 900 / 980 mm
- Inner Barrel: 485 mm
- Weight: 3090 g / 3486g (with Magazine)
- Bullet: 6 mm
- Capacity: 30 Rds
- Muzzle Speed: 130 m/sec with 0.2g BB ± 5

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1-1 Component Name

Flash Hider
Sound Suppressor Latch Grooves
Front Pivot Pin
Bolt Catch
Trigger
Safety Selector
Rear Take-Down Pin
Stock

Rear Sight
Magazine Catch Button
Rail System Forend
Front Sight
Barrel
Gas Block

Stock Release Lever
30-Round Magazine
Ejection Port Cover
Bipod Adapter (Optional)
1-2 Selector and Safety Setting

a. The safety is located on the left rear side of the lower receiver. The safety has two position: SAFE and FIRE are both dearly marked on the lower receiver. When the safety is rotated to SAFE position, the rifle (hammer) is fully cocked, but the firing sear is blocked from movement providing protection from accidental discharge under normal usage when the safety is properly engaged and serviceable.

b. To rotate the safety to the SAFE position, pull the charging handle fully to the rear visually checking that the chamber is clear by observing through the ejection port as the bolt is retracted by the charging handle. The safety may be rotated to the SAFE position any time the bolt is held fully to the rear or when the bolt is forward and the hammer is cocked.

NOTE:
1-3 Flip-Up Sights

A. Flip-Up Front Sight

B. Flip-Up Rear 600m Sight
1-4 Optional Parts Install

Install Bipod Adapter
Clamp bipod adapter onto rail handguard and tighten screw to lock.

Scope Mount Settings
Screws that mount the rail to the upper receiver rail, and attach the mount to the rail on the action.
1-5 Stock

1-6 Magazine

If you'd like to firing without BB bullets, You could pull the Blank Firing Switch to the rear side for disable bolt lock-back function. (Ref. 2-6, page 11)

NOTE:
Please push down the connecting plate (the plate shape part on magazine's rear topside) before pulling switch back, Force on the switch may cause parts damage.

a. Enable Position
b. Disable Position
Chapter 2 - Operating Instructions

2-1 Checking Before You Fire

a. Remove the Magazine
Press Magazine catch button and remove the Magazine.

b. Cocking the Bolt
Lock Bolt open, Pull Charging handle rearward to check that there is no BBs in the chamber, Return Charging handle to forward. If there is, please remove the BBs from the chamber. Check the Bolt and Charging handle to ensure free movement in the receiver.

CAUTION: Do Not Put Your Finger Into The Chamber, It's Dangerous.
c. Check the Selector Lever
Perform safety function check to ensure that safety selector lever works properly.

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d. Safety Setting
Place safety selector lever on safe.

---

**NOTE:**

**WARNING:**
Always Point The Muzzle In A Safe Direction.
2-2 Load the BBs

a. BB Loader

b. Insert the BBs to Loader

Insert the BBs into the Magazine. The maximum capacity is 30 round.

Always use the quality BBs for this airsoft gun, we will not be held responsible for any damage and accidents arising from using of bad quality BBs.

- Diameter Larger Than 6mm
- No True Round Bbs
- Both Halves Not Aligned
- With Flash
- Used Or Soiled

CAUTION: Do Not Force To Over Load.
2-3 Filling the Gas

a. Check the Nozzle
Push the gas canister nozzle into the Filling gas nozzle. Make sure the canister is in vertical position when charging.

b. Filling the Gas
For the better performance of the GBB rifle. Do not shoot the rifle right after charging the gas.

CAUTION/WARNING
You may experience a delay action if the surrounding temperature drops below 20° C/68° F. Remember, do not expose magazine directly under the sun or incinerate the magazine, it may cause bursting. It is strongly recommended to empty gas from magazine after shooting. Be sure to avoid direct gas contact with Eyes or Skin when gas is being released, it will cause frostbite.

1. Check canister for any cracks or leaks before using.
2. Do not expose canister over 40° C/104° F.
3. Do not leave canister directly over fire.
4. Do not boil canister.
5. Keep canister away from direct sunlight.
6. Do not leave canisters inside the vehicle

c. Release the Gas
Please discharge the magazine by press the value gently, for releasing residual gas.
2-4 Setting Magazine

Push magazine up in to magazine well. Make sure to set the magazine upwards and connect it firmly until a **CLICK SOUND** is heard.

2-5 Ready to Fire

a. Check the Chamber
   Open bolt and check firing chamber. Make sure it is clear.

b. Return the Charging Handle
   Forward the charging handle to locked position.

c. Firing Mode Select
   – To rotate the safety selector lever on Fire Position.
   – Pull the Trigger to fire.

**WARNING:** Always Point The Muzzle In A Safe Direction.
2-6  Release Bolt

Press the Button release Bolt to Chamber.

2-7  Variable HOP-UP System

This HOP-UP system is adjusted by 2.5mm hex wrench.
Turn the adjustment towards “Right” to give bullets more hop up. (+)
Turn the adjustment towards “Left” to give bullets less hop up. (-)

2-8  Adjust HOP effect

⚠️ Too much hop-up
(Return the lever toward NORMAL)

+ [ ]

✓ Best position

- [ ]

⚠️ Not enough hop-up (Move the lever toward HOP)
Or, too much hop-up (Return the lever toward NORMAL)

NOTE:
Never hold the gun sideways as BB bullets will curve right or left. this is due to the HOP UP system.
The Best setting is, where bullets fly horizontally.
Chapter 3 - Maintenance

3-1 Field Striping

a. Remove the Magazine
Press Magazine catch button and remove the Magazine.

b. Cocking the Hammer
Pull the Charging handle rearward, Cocked the Hammer,
Return Charging handle to forward.

c. Safety setting
Place safety selector lever on safe.
d. **Pull Up the Take Down Pin and Pivot Pin**
   - Push in Take down pin as far as it will go. Pivot Upper receiver from lower receiver.
   - Push in pivot pin. Separate Upper and lower receiver.

e. **Remove the Bolt Assembly**
   Pull back the charging handle. Take down the bolt carrier and bolt.

c. **Remove the Buffer Assembly**
   Press the Buffer stop pin,
   Pull out the Action Spring and Buffer.
3-1 Field Striping
3-2 Cleaning and Maintenance

**a. Lower Receiver**
Lightly lubricate all moving parts inside the lower receiver.

**b. Upper Receiver**
Clean all areas and out of fouling, Metal debris and dirt.

**c. Bolt Assembly**
Use silicone oil lightly lubricate all contact area.

**d. Buffer Assembly**
Clean all areas and use silicone oil lightly lubricate all contact area.

**e. Magazine**
Clean all areas and out of fouling, Metal debris and dirt.

**f. Inner Barrel**
Use patch holder to clean the inner barrel.

**CAUTION:** Use silicone oil the lubrication only. Do not use WD-40 as lubrication.
### 3-4 Trouble Clinic

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>No operation at all.</td>
<td>1. No Gas in Magazine.</td>
<td>1. Unload the Magazine and filling the Gas.</td>
</tr>
<tr>
<td></td>
<td>2. Selector lever on safe.</td>
<td>2. Turn the selector lever on semi/full auto sites.</td>
</tr>
<tr>
<td></td>
<td>3. Not loaded.</td>
<td>3. Pull the Charging handle, loading the rifle.</td>
</tr>
<tr>
<td></td>
<td>4. The Magazine is in low temperature.</td>
<td>4. After running fire, the Magazine will be in low temperature. Please, unload the Magazine until the Magazine temperature rise to normal.</td>
</tr>
<tr>
<td></td>
<td>5. The pressure inside the Magazine is too high.</td>
<td>5. Do not use GAS which pressure is surpassed 12 bl and Do not warming the Magazine.</td>
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<tr>
<td>Magazine leak.</td>
<td>1. O ring aged.</td>
<td>1. Purchase the replacement part at your dealer or from VFC.</td>
</tr>
<tr>
<td></td>
<td>2. O ring broken.</td>
<td>2. Purchase the replacement part at your dealer or from VFC.</td>
</tr>
<tr>
<td></td>
<td>3. Charging valve broken.</td>
<td>3. Purchase the replacement part at your dealer or from VFC.</td>
</tr>
<tr>
<td>The recoil force decreases.</td>
<td>1. The Magazine is in low temperature.</td>
<td>1. After running fire, the Magazine will be in low temperature. Please, unload the Magazine until the Magazine temperature rise to normal.</td>
</tr>
<tr>
<td></td>
<td>2. The gas pressure is insufficient</td>
<td>2. Unload the Magazine and refill the gas.</td>
</tr>
<tr>
<td></td>
<td>3. Lubrication insufficiency</td>
<td>3. The moving part needs lubrication.</td>
</tr>
<tr>
<td></td>
<td>4. Bolt O ring broken</td>
<td>4. Purchase the replacement part at your dealer or from VFC.</td>
</tr>
<tr>
<td>The trajectory is not steady</td>
<td>1. Too much hop setting.</td>
<td>1. Gradually return adjustment lever towards normal.</td>
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<tr>
<td></td>
<td>2. Inner Barrel or Hop parking contaminated by oil or dirt.</td>
<td>2. Clean the oil or dirt.</td>
</tr>
<tr>
<td></td>
<td>3. Worn or damaged hop parking.</td>
<td>3. Purchase the replacement part at your dealer or from VFC.</td>
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<td></td>
<td>4. Improper or too large size BB bullets.</td>
<td>4. Use the quality BBs.</td>
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If you have any other states, please contact with your dealer or write the E-MAIL for us service@vegaforce.com.tw
SUPREME PRECISION GRADE BBs

For Your Gas Rifle And Pistol  100% Made In Taiwan

Diameter
5.95mm ± 0.01mm

CERTIFICATIONS:
Biodegradable Test Report ISO 14855-1 in connection with DIN EN 13432
Certified EN71 part 3:2013
Compliant with ASTM D-6400-99 "Standard Specifications for Compostable Plastics"
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The replica KAC Stoner SR-25 Enhanced Combat Carbine is produced with the full cooperation and support of Knight’s Armament Company, USA.